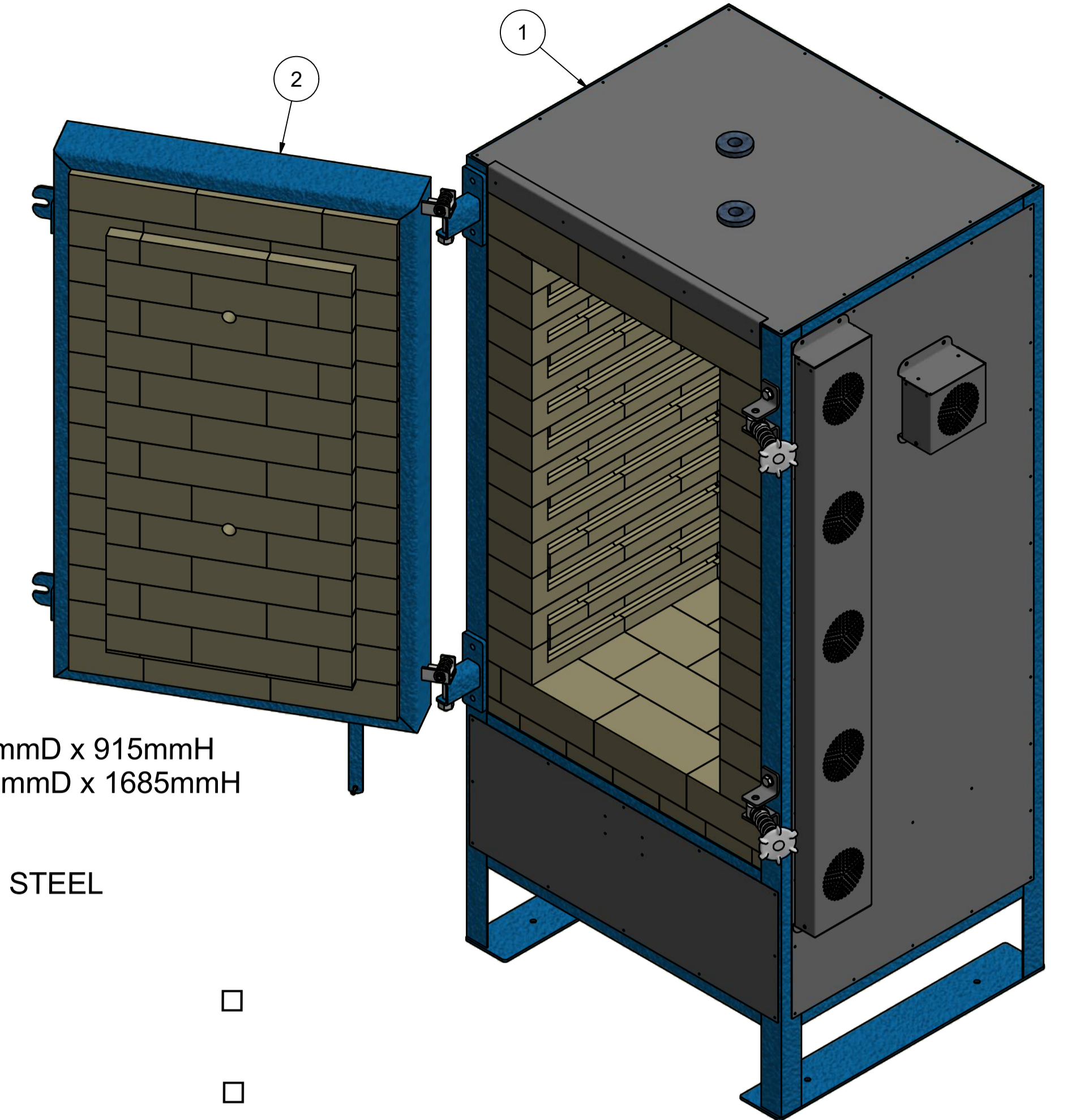
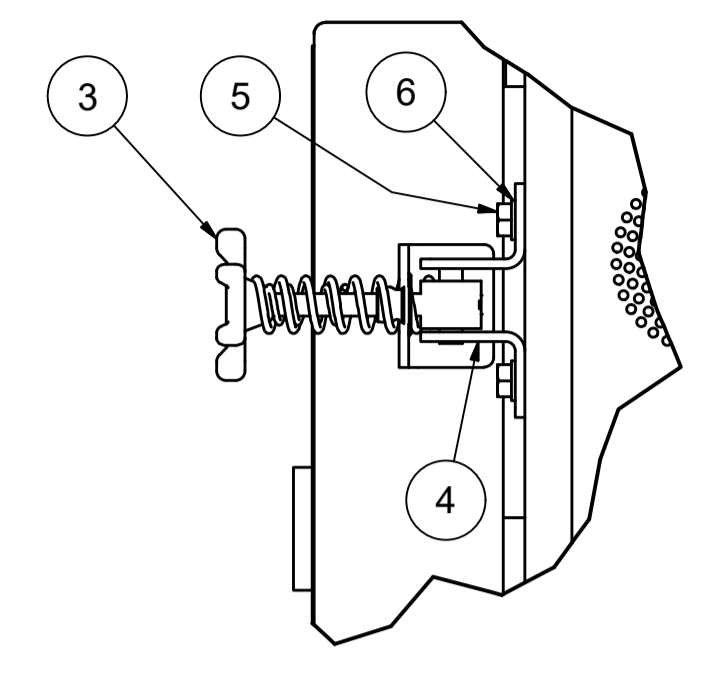
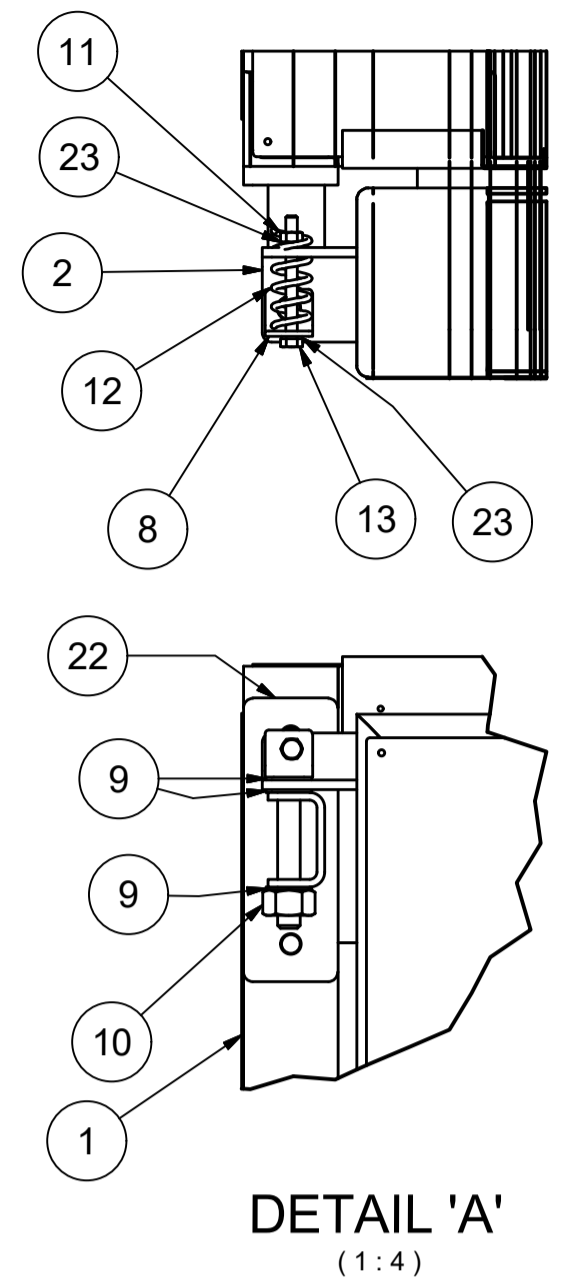
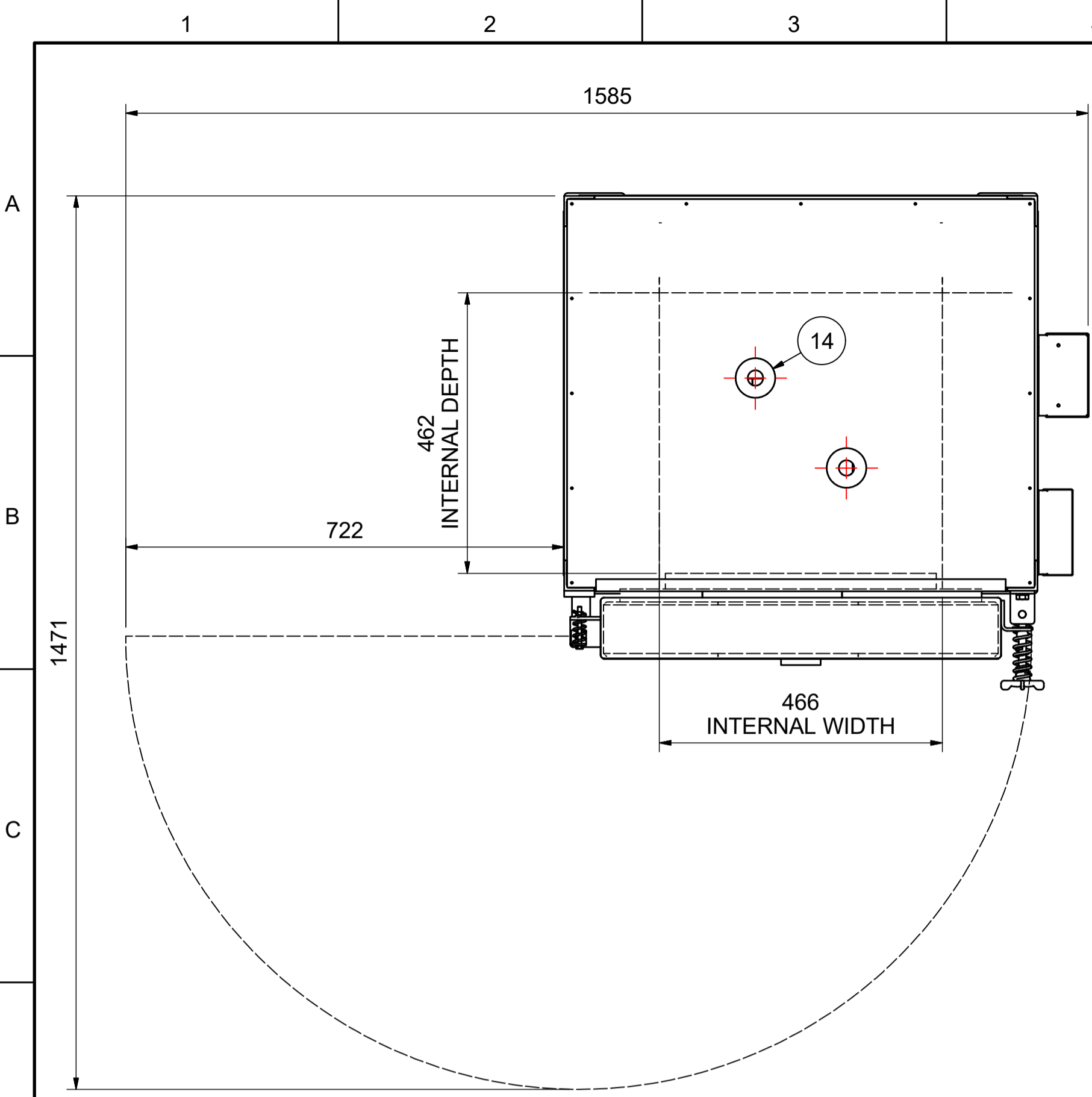
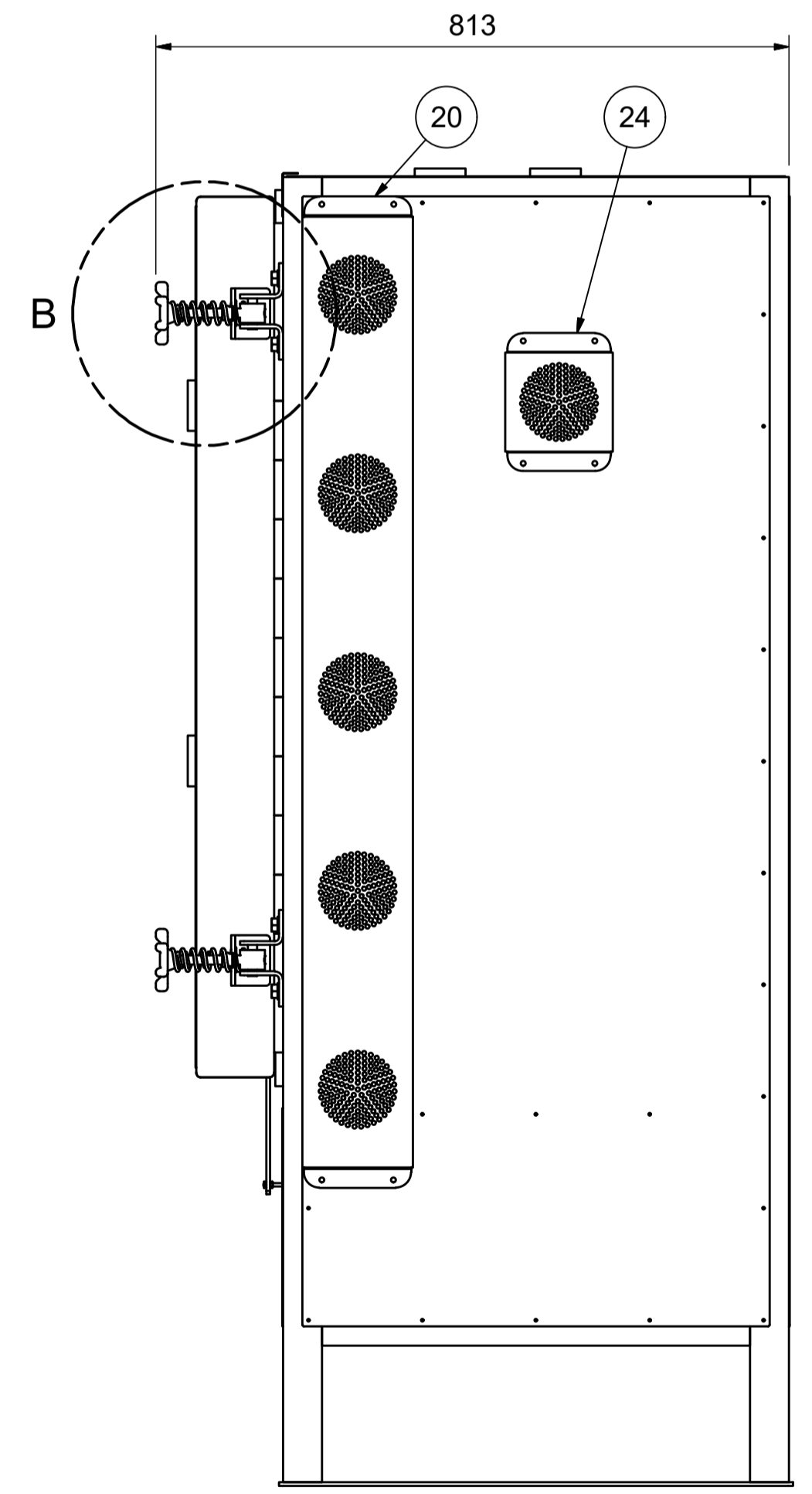
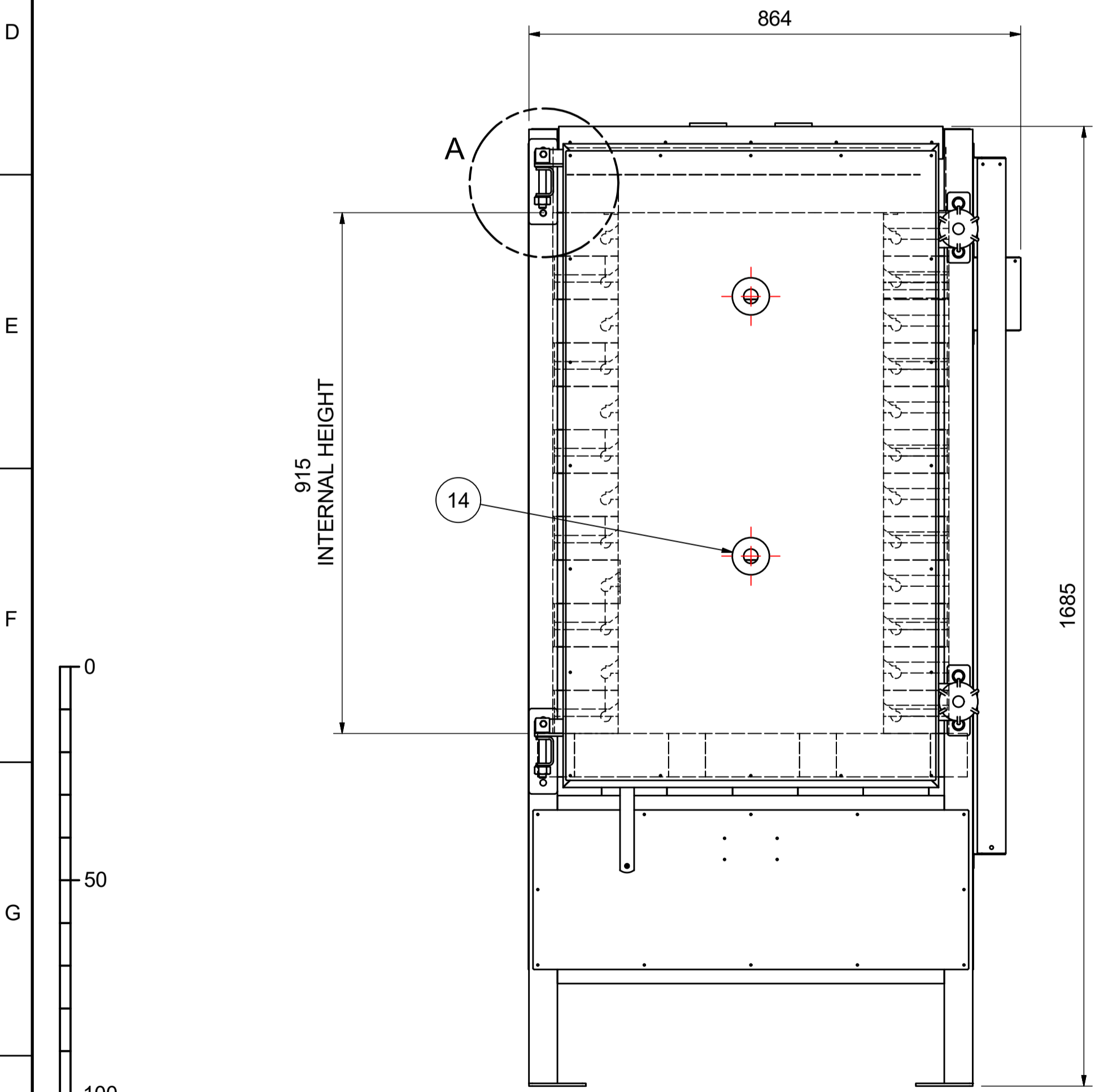


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**NOTES:**  
 MODEL: K9 FL  
 INTERNAL DIMS: 460mmW x 466mmD x 915mmH  
 EXTERNAL DIMS: 864mmW x 813mmD x 1685mmH  
 REFRACTORY: LBK 23 BRICKS  
 FRAME: MILD STEEL  
 OUTER CASING: 304 STAINLESS STEEL  
 TEMPERATURE: MAX 1280°C  
 ELECTRICAL POWER

- 3 PHASE, 415V, 20amps, 14.4kW
- KILN PROGRAM**
- 1 - PROGRAMMER FITTING
- 2 - SR 92
- 3 - STAFFORD
- ADDITIONAL OPTIONS**
- 1 - ROOF VENT SYSTEM
- 2 - FLOOR VENT SYSTEM
- FOR ADDITIONAL OPTIONS - REFER TO SEPERATE DRAWINGS



Parts List				
ITEM	QTY	DESCRIPTION	MATERIAL	PART No. DRAWING No.
1	1	KILN		K9 FL/002
2	1	DOOR		K9 FL/005
3	1	SCREW HANDLE ASSEMBLY		TET-K 0032 TET-K 0032
4	4	Front Load Handle Boss Mount Angle	304 SS	TET-K 0019 TET-K 0019
5	4	M10 x 20 Hex Hd Bolt Gr 4.6 Z/P	M.S	
6	4	M10 FLAT WASHER	M.S	
8	2	SMALL DOOR HINGE BOLT ASSEMBLY		TET-K 0027 TET-K 0027
9	6	BRASS FLAT WASHER 1/2" ID, 1" OD, 16 GAUGE	Brass	TET-K-0033 TET-K 0033
10	2	M16 Hex Nut Gr 5 Z/P	M.S	
11	2	M6 Hex Nut Gr 5 Z/P	M.S	
12	2	Small Spring	M.S	TET-K 0023 TET-K 0023
13	2	M6 x 65 Hex Hd Bolt Gr 4.6 Z/P	M.S	
14	4	PLUG HOLDER LONG		TET-K 0007 TET-K 0007
20	1	ELEMENT COVER		K9 FL/008
22	2	HINGED DOOR BRACKET		K9 FL/006
23	4	M6 Flat Washer	M.S	
24	1	THERMOCOUPLE COVER		K9 FL/008

NO	DESCRIPTION	REV BY	DATE	APPR BY
A	ORIGINAL RELEASE - NOT FOR MANUFACTURE	C.H.	2 MAR 20	-
B	RELEASED FOR MANUFACTURE	C.H.	2 MAR 20	T.N.
C	ADDED DOOR ARCH	C.H.	14 SEPT 20	T.N.

**WELD NOTES**

- CARBON STEEL STRUCTURAL WELDING TO AS 1554.1 G.P. WITH 100% VISUAL EXAMINATION, 5% VISUAL INSPECTION U.N.O.
- STAINLESS STEEL STRUCTURAL WELDING TO AS 1554.6 CATEGORY 2, CLASS C, SURFACE FINISH III WITH 100% VISUAL SCANNING, 5% VISUAL EXAMINATION U.N.O.
- ALL WELDS TO BE CONTINUOUS 0.7 x MIN. PLATE THICKNESS U.N.O.
- WELD DETAILS COVERED BY NOTES 1.2 & 3 ARE NOT SHOWN ON THE DRAWING
- CARBON STEEL WELDING CONSUMABLES TO AS 1554.1 SECTION 2.3
- STAINLESS STEEL WELDING CONSUMABLES TO AS 1554.6 SECTION 2.3
- ELECTRODE SELECTION AS PER AS 1554.6 TABLE 4.5.1 U.N.O.

**GENERAL NOTES**

- ALL ROLLED STEEL SECTIONS TO BE IN ACCORDANCE WITH AS3679.1-300 AND CURRENT BHP STRUCTURAL SHAPES
- ALL RHS & CHS TO BE GRADE 350 TO AS1163
- ALL BOLTS AND NUTS TO BE IN ACCORDANCE WITH AS1111,AS1112, AS1110,AS1252 UNLESS OTHERWISE NOTED.
- DO NOT SCALE

SURFACE FINISH	TOLERANCES:	
	AS 1100	MAX. CLA. EQUIV
NO. MIC	±0.3	
25um	±1	
1.6um	±0.5	
6.3um		
1.6um		

**RELEASED FOR MANUFACTURE**

 THIRD ANG. PROJ. AUST STD AS1100	 TETLOW KILNS & FURNACES A.B.N. 26 166 832 3000 54	<b>A1</b>
	K9 FL KILN GENERAL ARRANGEMENT	
DESIGNED: C.HILLIER DRAWN: C.HILLIER DATE: 23/03/2020 CHECKED: D.BOISSEZON APPROVED: T.NASH SCALE: 1:7.5	CLIENT:	DRG. NO. K9 FL/001
INVENTOR:	SHT. NO. 1 of 1	REV. C